

9 TABLE OF THE COMPONENTS OF THE PUMPING GROUP

N°	Part Number	Description	N°	Part Number	Description
1	6-00-008	Crankcase Cover (Small)	54	VITE0620	Screw T.C.E. zinc. 6x20 DIN912
2	OR-2250	O Ring 2250 NBR 70	55	6-01-021	Clamp
3	6-00-001	Crankcase	56	6-02-014	2 nd 3 rd Stage Tube diam. 8 (D)
4	6-00-009	Crankcase Cover (Big)	57	6-02-015	Bracket
5	OR-2300	O Ring 2300 NBR 70	58	VITE0525	Screw T.C.B. inox 5x25 DIN931
6	6-00-011	Bearing - 6302 - 42x13x15	59	DA005	Nut inox M5 high
6	6-01-006	Bearing Connecting rod sce 188	60	VITE0660	Screw T.C.E. zinc. 6x60 DIN912
7	6-00-003	Crankshaft	61	6-03-008	Head 3 rd Stage
8	6-00-002	Race	62	6-03-009	Copper gasket valve 3 rd Stage
9	6-00-005	Counterweight	63	6-03-001	Cylinder 3 rd Stage
10	6-00-006	Key	64	OR-2093	O-Ring 2093 NBR 70
11	6-00-012	Fan flange	65	VITE0655	Screw T.C.E. zinc. 6x55 DIN912
12	6-00-004	Oil seal 15x35x7	66	6-03-003	3 rd stage piston
13	6-00-013	Oil seal 14x35x7	66/A	6-03-004	piston ring 3 rd stage
14	6-00-021	Counterweight	67	6-03-005	Connecting rod 3 rd Stage
15	6-00-019	Cooling Fan	68	6-03-006	Piston Pin 17x7
16	6-00-018	Fan Shroud	69	SC000345	Intake filter cartridge
17	VITE0630	Screw T.C.E. SS 6x30 DIN 912	70	6-01-010	Valve body 3 rd Stage
19	6-00-020	Clamp	71	6-02-010	Spring valve 2 nd and 3 rd Stage
20	VITE0614	Screw T.C.E. zinc 6x14	72	6-02-009	Disc valve 2 nd and 3 rd Stage
21	6-01-008	1 st Stage	73	VITE0680	Screw T.C.E. zinc. 6x80 DIN912
22	6-01-009	1 st Stage Head	74	6-04-003	Cylinder 4 th Stage
23	6-01-001	1 st Stage Cylinder	75	6-01-025	Gasket cap head
24	OR-2325	O-Ring 2325 NBR 70 (82,28x1,78)	76	OR-2106	O-Ring 2106 NBR 70
25	6-01-005	Connecting Rod 1 st Stage	77	6-04-005	Connecting rod 3 rd Stage
26	6-01-003	Piston diameter 78	78	6-04-004	4 th stage piston
27	6-01-007	Wrist Pin 1 st Stage (36x12)	79	6-04-006	Piston pin 22x7
28	SEEGERJ12	Circlip SEEGERJ12	80	SEEGERJ7	Circlip SEEGERJ7
29	6-01-015	1 st Stage Head Cover	81	6-04-007	Head 4 th Stage
30	SC000360	Intake Filter MCH 6	82	6-04-008	Copper gasket head 4 th Stage
31	6-01-010	Valve body	83	6-02-009	Disc valve 2 nd and 3 rd Stage
32	6-01-013	Spring	84	6-02-010	Spring valve 2 nd and 3 rd Stage
33	6-01-012	Valve plate	85	6-00-014	Oil plug
34	6-01-011	Intake valve seat	86	OR-4081	O-Ring 4081 NBR 70 SH
35	6-01-013	Spring	87	6-00-016	Oil dipstick
36	6-01-014	Discharge valve seat	88	6-00-017	Felt
37	6-00-031	Race	89	VITE0616	Screw T.C.E. inox 6x16 DIN912
38	RACC1014	Elbow diam. 10 1/4 C3XS10-1/4	92	VITE1014	Screw T.C.B. inox 10x14 DIN931
39	6-01-019	1 st Stage Tube diam. 10 (D)	93	GUAR1225	Copper gasket 12,5x25,5x1
40	VITE0670	Screw T.C.E. zinc. 6x70 DIN912	94	VITE0616	Screw T.C.E. zinc. 6x16 DIN912
41	6-02-006	Head 2 nd Stage	95	VITE 0625	Screw T.C.E. zinc. 6x25 DIN912
42/A	6-02-004	Copper gasket 2 nd Stage	96	VITE0630	Screw T.C.E. zinc. 6x30 DIN912
42/B	6-02-007	Copper gasket 2 nd Stage	97	VITE0620	Screw T.C.E. inox 6x20 DIN912
43	6-02-001	Cylinder 2 nd Stage	98	6-00-023	Pulley
44	OR-40x2	O Ring 40x2 NBR 70	102	6-01-018	Suction valve assembly
45	6-02-003	Piston diam. 38	103	6-01-020	Pressure valve assembly
46	6-02-005	Connecting Rod 2 nd Stage		6-03-004	Teflon piston ring 3 rd Stage
47	6-02-002	Wrist pin 31,5x12			
48	SEEGERJ12	Circlip SEEGERJ12			
49	6-02-008	Valve Body 2 nd Stage			
50	6-02-010	Valve Spring 2 nd and 3 rd Stage			
51	6-02-009	Valve Plate 2 nd and 3 rd Stage			
52	6-02-011	Elbow cylinder 2 nd Stage			
53	6-03-012	Safety valve 3 rd Stage			

10 Activated charcoal filter and condensation separator components:

N	Part Number	Description	N	Part Number	Description
1	6-05-001A	Pressure Gauge	17	6-05-017	Filter Bottom Cap
2	6-05-002	Separator Upper lid	18	6-05-018	Filter Top Cap
3	OR-136-4112	O-Ring	19	6-05-019	Frame Handle
4	6-05-015	Safety valve, complete A: Front Regulation Body B: Spring C: Internal body D: O-Ring E: Central body F: Nylon Seat G: Spring H: Link I: O-Ring	20	SC000340	Charcoal Filter Cartridge
5	6-05-005	Condensation Separator	21	6-05-021	Filter
6	06-1890	Elbow, 6 1/8 diameter	22	VITE0608	Screw
7	6-05-007	Tube, diameter 6	23	SC000460	Fill Whip (4 ft)
8	6-05-008	Clamp	24	6-05-024	DIN 3000 psi filling fitting O: Knurled ring P: Fitting
9	VITE0630	Allen Screw	25	6-05-025	Fill assembly L: Body N: Knob M: Yoke
10	RON6I	Washer	26	6-05-026	Filter clamp
11	DA0062	Nut	27	6-05-027	Filter spring
12	RACC0618	Fitting 6-1/8 diameter	28	VITE0610	Screw
13	6-05-013	Tube (S shape), 6 mm diameter	29	6-05-029	Frame
14	6-05-014	Filter Bottom Cap	30	6-05-030	Rubber feet
15	6-05-004	Condensate Drain	31	VITE0812	Screw
16	6-05-016	Separator Diffuser	32	RON8I	Washer
			33	6-05-033	Clamp
			34	VITE0630	Allen Screw
			35	DA006Z	Locknut
			36	6-05-036	Beltguard

